FAB CAST

Specialists in Precast Concrete Solutions

- Drop Boxes
- Bubblers
- Bay Outlets
- Headwalls
- Pits & Risers
- Concrete Panels
- Precast Custom Products
- Concrete Pipes & Pipe Ends

PRODUCT GUIDE

Engineered for Strength.
Built to Last.

fabcast.com.au
1300 226 322

FAB CAST

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WHO WE ARE

Proudly Australian-owned and based in Numurkah, Victoria, Fab Cast & Structures is a trusted leader in precast concrete in Victoria. Established in 2024, we've quickly become one of the region's go-to concrete precast suppliers, responding to the growing demand across Australia's construction, civil, and agricultural sectors for durable, high-grade precast concrete solutions. Supported by modern infrastructure and a forward-thinking team, we combine precision engineering with exceptional customer service. Our skilled engineers, project managers, and tradespeople work with accuracy and purpose, delivering precast concrete products that are robust, reliable, and ready for seamless installation. We're more than just precast concrete suppliers – we're your dedicated partner in progress.

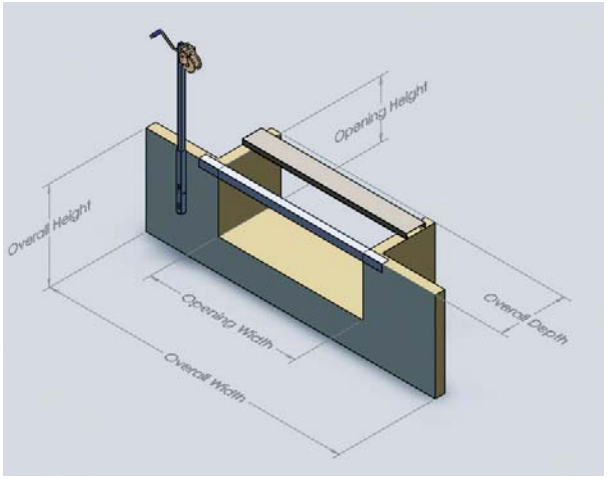
WHAT WE DO

At Fab Cast & Structures, we deliver easy-to-install, high-quality, and timely precast concrete solutions for a wide range of applications. From first consultation to final delivery, our focus is on quality, consistency, and your complete satisfaction. Whether you're managing a farm, building a commercial facility, or tackling a municipal project, we're one of the trusted concrete precast suppliers in Victoria, ready to support your success with precision, performance, and partnership. We design, manufacture, and supply premium precast concrete products build to last—offering both standard stock and custom-tailored solutions to meet your exact needs.

BAY OUTLETS

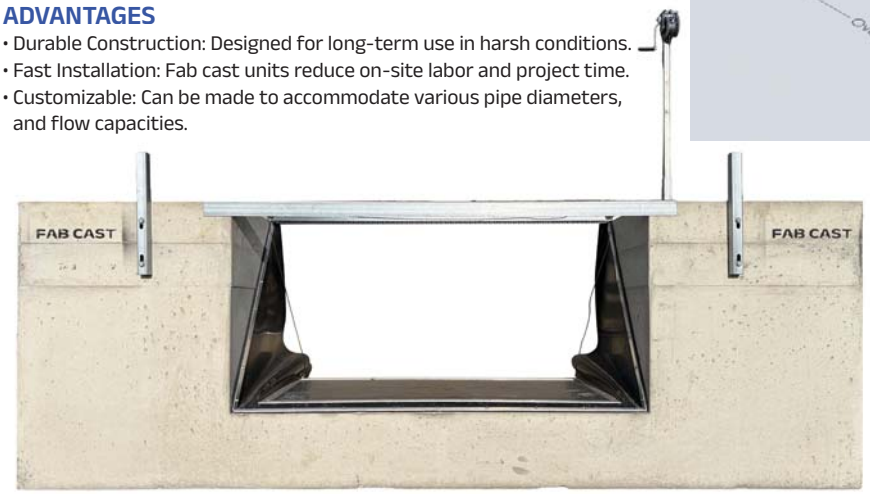
PURPOSE & FUNCTION

- To manage and discharge water from open channels, culverts, or stormwater systems into downstream watercourses or retention areas.
- Act as controlled discharge points, helping regulate flow and prevent erosion at the outfall location.
- Safely discharge water from pipelines or culverts into open channels, ditches, or basins.
- Minimize erosion and scouring at discharge points.
- Support and stabilize pipe outlets.
- Aid in energy dissipation to reduce water velocity.
- Improve hydraulic transition between piped and open-flow systems.



ADVANTAGES

- Durable Construction: Designed for long-term use in harsh conditions.
- Fast Installation: Fab cast units reduce on-site labor and project time.
- Customizable: Can be made to accommodate various pipe diameters, and flow capacities.



TYPICAL APPLICATIONS

- Stormwater and drainage outfalls.
- Agricultural irrigation systems.
- Roadside and highway drainage systems.
- Water management in industrial and commercial developments.
- Retention ponds and flood control systems.

EXTRAS

- Detachable Winch
- Walkways

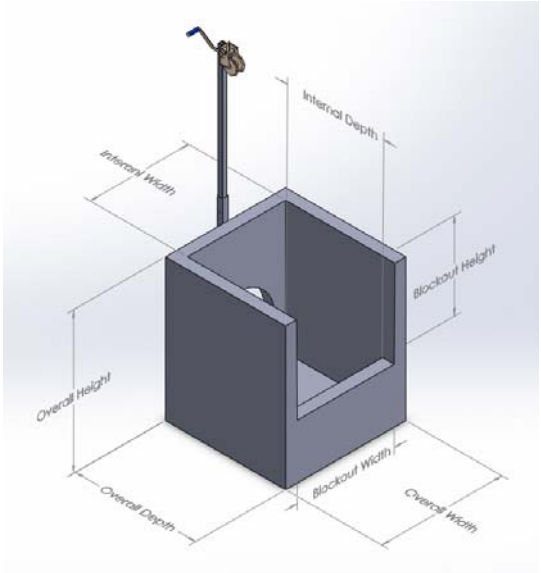
CODE	DESCRIPTION	OVERALL WIDTH	OVERALL DEPTH	OVERALL HEIGHT	WEIGHT
FAB-BO-400*1500	400H x 1500W opening. Door with EPDM rubber, walkway, removable winch post, sleeve and winch incl.	2400mm	650mm	750mm	625 kgs
FAB-BO-600*1500	600H x 1500W opening. Door with EPDM rubber, walkway, removable winch post, sleeve and winch incl.	3000mm	650mm	950mm	875 kgs
FAB-BO-600*2000	600H x 2000W opening. Door with EPDM rubber, walkway, removable winch post, sleeve and winch incl.	4000mm	900mm	950mm	1350 kgs
FAB-BO-800*2000	800H x 2000W opening. Door with EPDM rubber, walkway, removable winch post, sleeve and winch incl.	4000mm	900mm	1150mm	1538 kgs
FAB-BO-1000*2000	1000H x 2000W opening. Door with EPDM rubber, walkway, removable winch post, sleeve and winch incl.	4000mm	1000mm	1350mm	1933 kgs

BANKLESS CHANNEL CHECK

FAB-CC-900*900	Channel Check: 900x 900 Door with EPDM rubber, walkway, removable winch post, sleeve and winch incl.	3500mm	1000mm	1335mm	1560 kgs

- All outlets fitted with high quality UV protected EPDM special inserted rubber
- Supplied with laser cut winch post +bolted winch + cable +snap hook
- Optional additions/deductions
- Additional laser automation post available

DROP BOXES



DEFINITION & PURPOSE

- Vertical structures used in stormwater and drainage systems to manage elevation changes between pipe inlets and outlets.
- Allow water to "drop" from a higher to a lower elevation in a controlled manner, preventing erosion and structural damage.

FUNCTIONS

- Manage vertical drops in water and irrigation systems.
- Reduce water velocity and energy through staged flow or vertical drops.
- Connect pipes at different elevations while maintaining flow direction.
- Prevent erosion and scouring at elevation transitions.
- Provide access points for inspection and maintenance.

ADVANTAGES

- Durable & Long-Lasting: Built with high-strength concrete resistant to corrosion and weathering.
- Hydraulic Efficiency: Designed to safely handle changes in flow height and direction.
- Customizable Designs: Can be fabricated to suit specific depth, inlet/outlet sizes, and site constraints. Includes high grade rubber door frame
- Low Maintenance: Engineered for long service life with minimal upkeep.

TYPICAL APPLICATIONS

- Farm Irrigation systems where elevation changes are needed.
- Stormwater management systems with varying terrain levels.
- Roadway and highway drainage networks.
- Retention/detention at water outlets.
- Industrial sites require staged flow transitions.

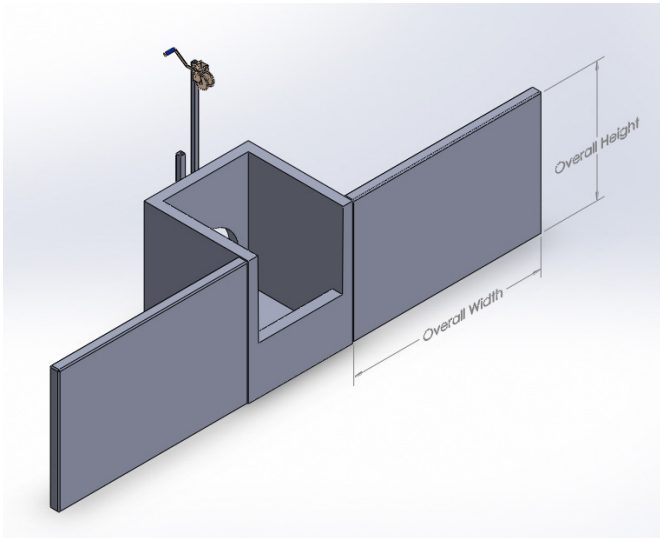
EXTRAS

- Detachable Winch
- Dual control option for automation

CODE	DESCRIPTION	SILL HEIGHT FROM BASE	BLOCK OUT HEIGHT	PIPE SIZE	WEIGHT
FAB-DB-SHORT	Internal measurement: W600mmxD900mmx H900mm. Door with EPDM rubber, removable winch post,sleeve and winch incl. External measurement W800x D1100x H1000	350mm	650mm	Up to 525mm	840 kgs
FAB-DB-TALL	Internal measurement: W600mmxD900mmx H1200mm. Door with EPDM rubber, removable winch post,sleeve and winch incl. External measurement W800x D1100x H1300	500mm	800mm	Up to 525mm	1115 kgs
FAB-DB-LARGE800	Internal measurement: W900mmxD900mmx H1200mm. Door with EPDM rubber, removable winch post,sleeve and winch incl. External measurement W1100x D1100x H1300	500mm	800mm	Up to 600mm	1275 kgs
FAB-DB-Xlarge	Internal measurement: W1080mmxD1080mmx H1400mm. Door with EPDM rubber, removable winch post,sleeve and winch incl. External measurement W1280x D1280x H1500	600mm	900mm	Up to 900mm	1750 kgs

- All outlets fitted with high qulity UV protected EPDM special inserted rubber
- Supplied with laser cut winch post +bolted winch + cable +snap hook
- Optional additions/deductions
- Screwlift doors
- Additional laser automation post available

DROP BOX WASH WALLS



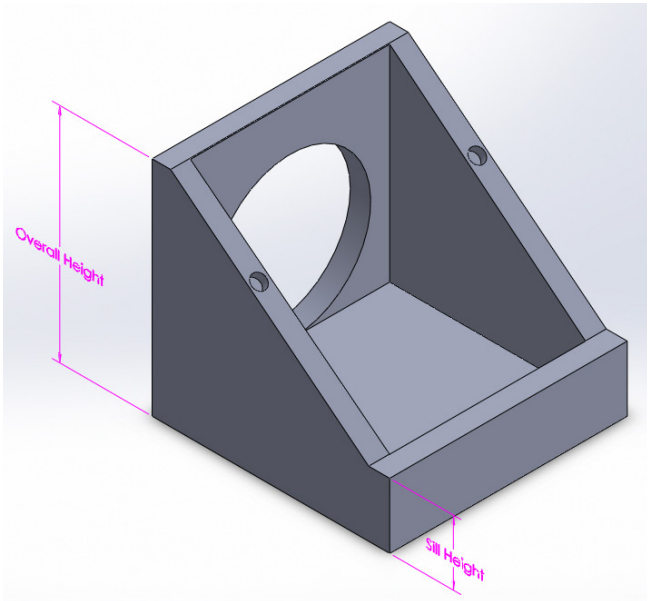
CODE	DESCRIPTION	SILL HEIGHT FROM BASE	BLOCK OUT HEIGHT	PIPE SIZE	WEIGHT
FAB-DB-SHORT-WW	Additional wash walls for dropboxes attached separated with brackets and bolts	1500mm	100mm	1000mm	360 kgs
FAB-DB-TALL-WW	Additional wash walls for dropboxes attached separated with brackets and bolts	1500mm	100mm	1300mm	468 kgs
FAB-DB-LARGE800-WW	Additional wash walls for dropboxes attached separated with brackets and bolts	2000mm	100mm	1300mm	624 kgs
FAB-DB-XLARGE-WW	Additional wash walls for dropboxes attached separated with brackets and bolts	2000mm	100mm	1500mm	720 kgs

- Supplied as pair-2 panels per dropbox comes with angle bracket and through bolts

BUBBLERS

PURPOSE & FUNCTIONS

- Bubblers are outlet structures designed to allow water to rise and overflow, minimizing erosion or washouts as water discharge into surrounding irrigated areas.
- Help control the discharge rate, reduce erosion, and promote infiltration.
- Allow gradual release of water collected in detention or retention systems.
- Prevent concentrated, high-velocity outflows that can cause erosion.
- Encourage water recharge through controlled dispersion.
- Act as energy dissipators, reducing the speed and force of released water.



ADVANTAGES

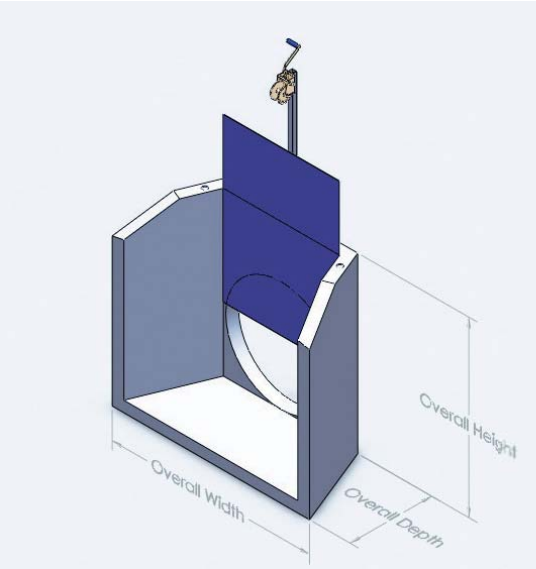
- Erosion Control: Minimizes soil disturbance and downstream scouring by reducing outflow velocity.
- Environmentally Friendly: Promotes infiltration and reduces surface runoff impact.
- Quick Installation: Delivered ready to install, saving time and labor costs.
- Low Maintenance: Designed for long-term performance with minimal upkeep.
- Various Sizing Available: Can be fabricated to suit flow rate, detention volume, and site-specific needs.

TYPICAL APPLICATIONS

- Used in Irrigation detention system with drop boxes for controlled, low-erosion water release
- Retention pond overflow systems.
- Sustainable urban drainage systems (SUDS).
- Green infrastructure and low-impact development (LID) projects.

CODE	DESCRIPTION	SILL HEIGHT FROM BASE	BLOCK OUT HEIGHT	PIPE SIZE	WEIGHT
FAB-BU-SMALL	1000mm high with 250mm high Sill	250mm	NA	600mm OD	1125 kgs
FAB-BU-MEDIUM	1200mm high with 250mm high Sill	250mm	NA	750mm OD	1200 kgs
FAB-BU-LARGE	1500mm high with 450mm high Sill	450mm	NA	900mm OD	1400 kgs

HEADWALL



PURPOSE & FUNCTIONS

- Anchor and stabilize drainage pipes or water course.
- Provide structural support, reduce silt build up and protect pipe ends.
- Control erosion around the pipe opening.
- Improve water flow efficiency and reduce turbulence.
- Enhance safety by marking pipe ends.

ADVANTAGES

- Durability: High strength and resistance to weather, water, and freeze-thaw conditions.
- Quick Installation: Tapered bung, delivered ready-to-install , saving time and labor costs.
- Consistent Quality: Manufactured in controlled environments ensuring uniform strength and dimensions.
- Low Maintenance: Long service life with minimal upkeep.
- Eco-Friendly: Reduced on-site waste and environmental disruption.

TYPICAL APPLICATIONS

- Road and highway drainage systems.
- Culverts in railways, bridges, and embankments.
- Stormwater and surface water control systems.
- Agricultural and irrigation channels.
- Commercial and industrial drainage infrastructure.

EXTRAS

- Detachable Winch
- Sill
- Lift doors

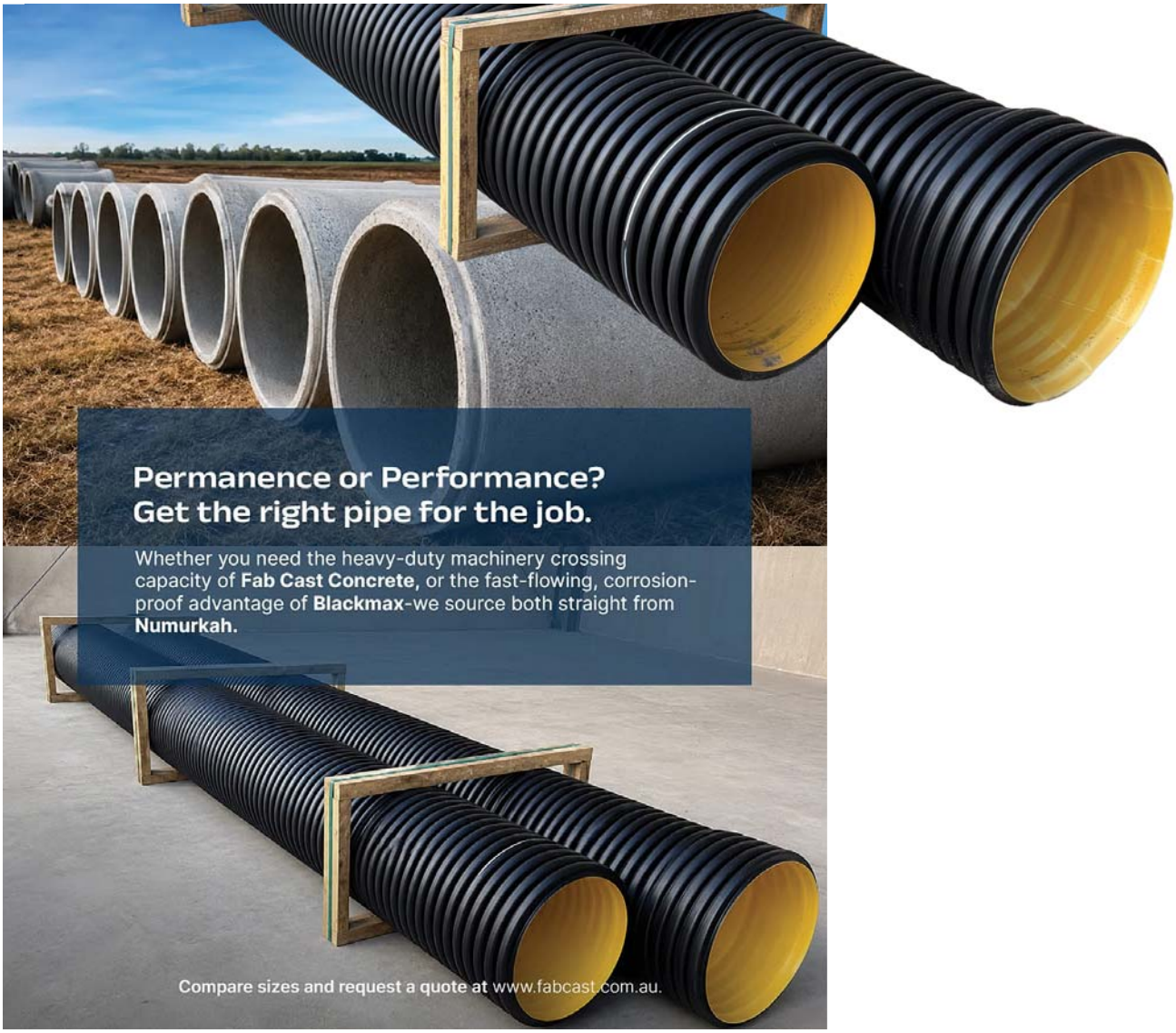
CODE	DESCRIPTION	OVERALL WIDTH	OVERALL DEPTH	OVERALL HEIGHT	WEIGHT
FAB-HW-900-PLAIN	HEADWALL: 900H. Plain no door no winch: Internal dimensions	1300mm	750mm	1000mm	650 kgs
FAB-HW-900-DOOR	HEADWALL: 900H. With sliding door and winch: Internal dimensions	1300mm	750mm	1000mm	660 kgs
FAB-HW-1200-PLAIN	HEADWALL: 1200H Plain with no door and no winch: Internal dimensions	1500mm	670mm	1300mm	765 kgs
FAB-HW-1200-DOOR	HEADWALL: 1200H. With sliding door and winch: Internal dimensions	1500mm	670mm	1300mm	780 kgs
FAB-HW-1500-PLAIN	HEADWALL: 1500H. Plain no door no winch: Internal dimensions	1800mm	750mm	1600mm	1025 kgs
FAB-HW-1500-DOOR	HEADWALL: 1500H. With sliding door and winch: Internal dimensions	1800mm	750mm	1600mm	1050 kgs
FAB-HW-1800-PLAIN	HEADWALL: 1800H. Plain no door no winch: Internal dimensions	TBA	TBA	1900mm	TBA
FAB-HW-1800-DOOR	HEADWALL: 1800H. With sliding door and winch: Internal dimensions	TBA	TBA	1900mm	TBA
FAB-HW-2100-DOOR	HEADWALL: 2100H. Plain no door no winch: Internal dimensions	TBA	TBA	2200mm	TBA
FAB-HW-2100-PLAIN	HEADWALL: 2100H. With sliding door and winch: Internal dimensions	TBA	TBA	2200mm	TBA

▪ ADDITIONAL: Sills I Screwlift doors I Winch

CONCRETE PIPES

CODE	DESCRIPTION	OVERALL WIDTH	OVERALL DEPTH	OVERALL HEIGHT	WEIGHT
MC-SPC375	375mm dia. concrete pipe. Spigot-bell	550mm	2400mm	550mm	269 kgs
MC-SPC450	450mm dia. concrete pipe. Spigot-bell	650mm	2400mm	650mm	422 kgs
MC-SPC525	525mm dia. concrete pipe. Spigot-bell	740mm	2400mm	740mm	495 kgs
MC-SPC600	600mm dia. concrete pipe. Spigot-bell	830mm	2400mm	830mm	606 kgs
MC-SPC750	750mm dia. concrete pipe. Spigot-bell	1020mm	2400mm	1020mm	892 kgs
MC-SPC900	900mm dia. concrete pipe. Spigot-bell	1200mm	2400mm	1200mm	1336 kgs
MC-SPC1050	1050mm dia. concrete pipe. Spigot-bell	1350mm	2400mm	1350mm	1717 kgs
MC-SPC1200	1200mm dia. concrete pipe. Spigot-bell	1550mm	2400mm	1550mm	2180 kgs
MC-SPC1350	1350mm dia. concrete pipe. Spigot-bell	1710mm	2400mm	1710mm	2700 kgs
MC-SPC1500	1500mm dia. concrete pipe. Spigot-bell	1890mm	2400mm	1890mm	3000 kgs
MC-SS375	375mm dia. concrete pipe. Spigot-spigot	445mm	2400mm	445mm	251 kgs
MC-SS450	450mm dia. concrete pipe. Spigot-spigot	540mm	2400mm	540mm	366 kgs
MC-SS525	525mm dia. concrete pipe. Spigot-spigot	620mm	2400mm	620mm	464 kgs
MC-SS600	600mm dia. concrete pipe. Spigot-spigot	700mm	2400mm	700mm	566 kgs
MC-SS750	750mm dia. concrete pipe. Spigot-spigot	870mm	2400mm	870mm	810 kgs
MC-SS900	900mm dia. concrete pipe. Spigot-spigot	1045mm	2400mm	1045mm	1091 kgs
MC-SS1050	1050mm dia. concrete pipe. Spigot-spigot	1195mm	2400mm	1195mm	1420 kgs
MC-SS1200	1200mm dia. concrete pipe. Spigot-spigot	1365mm	2400mm	1365mm	1920 kgs
MC-SS1350	1350mm dia. concrete pipe. Spigot-spigot	1525mm	2400mm	1525mm	-
MC-SS1500	1500mm dia. concrete pipe. Spigot-spigot	1690mm	2400mm	1690mm	-
RR	Additional rubber rings - all sizes				

BLACKMAX - PLASTIC PIPES

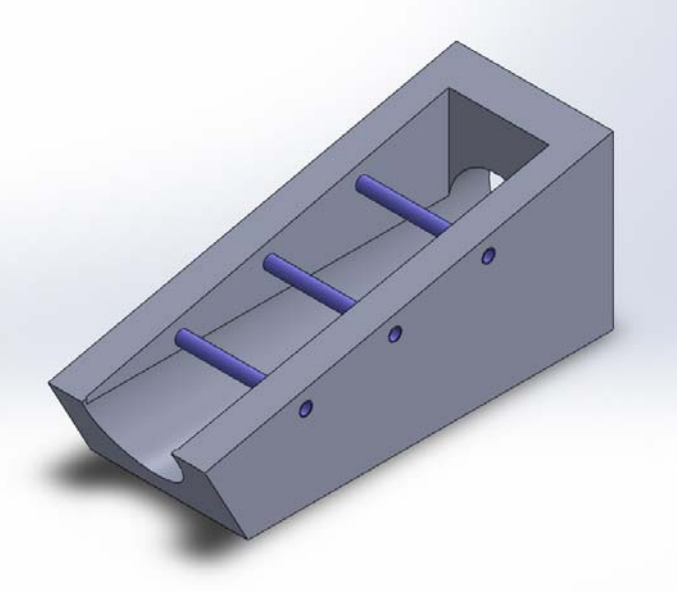


CODE	DESCRIPTION	OVERALL DEPTH	OVERALL HEIGHT	WEIGHT
GR8225	BlackMAX pipe DN225 ; mean OD 259; min ID 225; max socket OD 305; effective length 6010	259	225	4 kg/m
GR8300	BlackMAX pipe DN300; mean OD 344; min ID 300; max socket OD 403; effective length 6020	344	300	7 kg/m
GR8375	BlackMAX pipe DN375; mean OD 428; min ID 373; max socket OD 502; effective length 6025	428	373	10 kg/m
GR8450	BlackMAX pipe DN450; mean OD 514; min ID 447; max socket OD 603; effective length 6030	514	447	14 kg/m
GR8525	BlackMAX pipe DN525; mean OD 600; min ID 522; max socket OD 704; effective length 6015	600	522	17 kg/m
GR8600	BlackMAX pipe DN600; mean OD 682; min ID 596; max socket OD 750; effective length 5810	682	596	22 kg/m
GR8750	BlackMAX pipe DN750; mean OD 843; min ID 736; max socket OD 896; effective length 6012	843	736	27 kg/m
GR8900	BlackMAX pipe DN900; mean OD 1010; min ID 877; max socket OD 1072; effective length 6130	1010	877	36 kg/m
GR81200	BlackMAX pipe DN1200; mean OD 1342; min ID 1170; max socket OD -; effective length -	1342	1170	68 kg/m

DRIVEABLE ENDWALL

PURPOSE & FUNCTION

- Structures that protect pipe ends while allowing vehicles to safely pass over them.
- Commonly used at culvert inlets/outlets under driveways, farm roads, and low-traffic crossings.
- Anchor and protect the ends of channel or stormwater pipes.
- Provide a reinforced surface for vehicular traffic to pass over safely.
- Prevent erosion and undermining of the pipe and surrounding road structure.
- Facilitate smooth hydraulic transition between pipes and surface water flow.



ADVANTAGES

- Vehicle-Load: Designed to handle light traffic loads, including some farm equipment and light utility vehicles.
- Durable Construction: Reinforced concrete resists weather, loads, and long-term use.
- Erosion Control: Protects surrounding soil from washout at pipe openings.
- Quick Installation: Precast and delivered ready for placement, reducing site work and labor time.
- Space-Saving: Low-profile design fits well in compact or rural sites where headroom is limited.

TYPICAL APPLICATIONS

- Farm and ranch access roads.
- Low-volume rural road crossings.
- Stormwater and irrigation channels under traffic paths.
- Residential driveways with drainage channels.
- Utility and service roads.

CODE	DESCRIPTION	OVERALL WIDTH	OVERALL DEPTH	OVERALL HEIGHT	WEIGHT
FAB-DE	Suits 375/450 mm dia. concrete pipe. Includes gal tubes	730mm	1900mm	800mm	1200 kgs

CUSTOM PITS

Fab cast Pits are Class D rated in compliance with AS 3996:2019, making them ideal for heavy-duty applications across rail and Vic Road infrastructure projects.

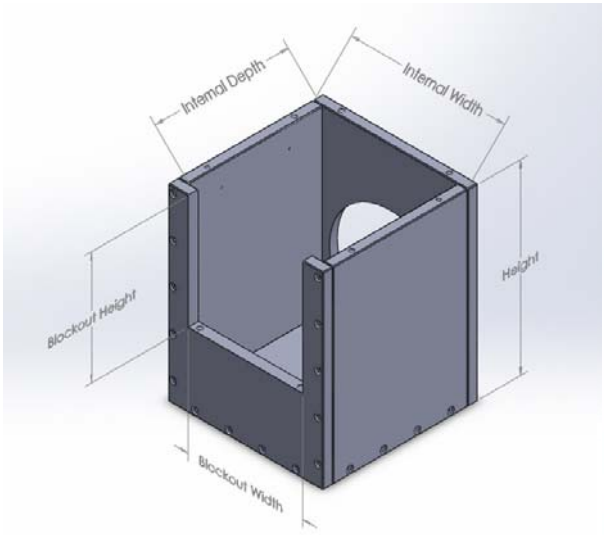
These durable, precast pits are available in a wide range of sizes and are engineered for strength, longevity, and adaptability in demanding environments.

KEY FEATURES:

- Class D Load Rating
  Certified to AS 3996:2019 — suitable for areas subject to heavy vehicle traffic and high loads.
- Versatile Blockouts
  Flexible block out configurations allow for easy adaptation to site-specific conduit and service layouts.
- Tapered Bungs
  Supplied with tapered bungs, customizable to suit a variety of pipe sizes for secure, watertight connections.
- Optional Accessories
  Available with optional doors and pit lids, including secure and load-rated covers for added protection and access control.

Fab cast Pits provide reliable performance and adaptability for critical infrastructure installations.

Contact us to discuss custom requirements or to request sizing options.



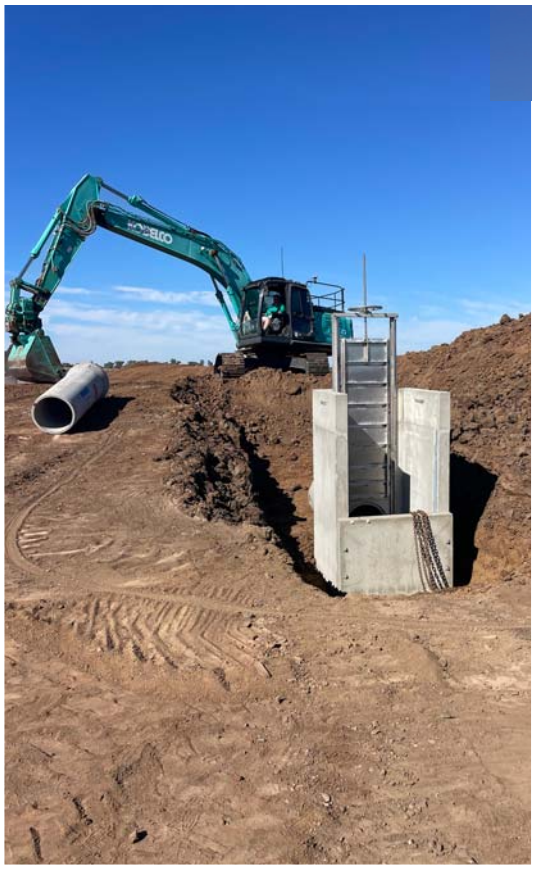
CODE	DESCRIPTION	INTERNAL WIDTH	INTERNAL DEPTH	INTERNAL HEIGHT
FAB-Pit- Custom	Custom pits	450mm	450mm	600mm
FAB-Pit- Custom	Custom pits	600mm	600mm	600mm
FAB-Pit- Custom	Custom pits	900mm	600mm	1200mm
FAB-Pit- Custom	Custom pits	900mm	600mm	1500mm
FAB-Pit- Custom	Custom pits	900mm	600mm	1800mm
FAB-Pit- Custom	Custom pits	900mm	750mm	1300mm
FAB-Pit- Custom	Custom pits	1050mm	1050mm	1400mm
FAB-Pit- Custom	Custom pits	1200mm	1200mm	2050mm
FAB-Pit- Custom	Custom pits	1400mm	1400mm	2050mm
FAB-Pit- Custom	Custom pits	1700mm	1700mm	3450mm
FAB-Pit- Custom	Custom pits	2000mm	2000mm	3450mm
FAB-PIT- Custom	Custom pits	2600mm	2600mm	3450mm

CUSTOM AGRICULTURE PITS

Fab cast concrete pits are available in a wide range of sizes and configurations to suit various applications, with flexibility to meet your project's specific requirements.

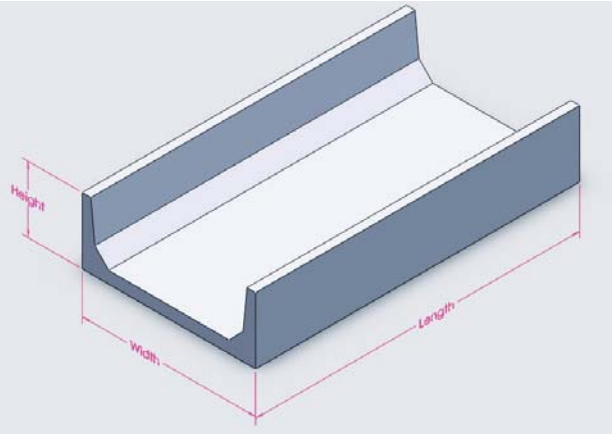
KEY FEATURES:

- **Adjustable Heights & Blockouts**
  All pit heights and block outs can be tailored to your exact specifications for seamless integration with site services.
- **Custom Bung Positions**
  Bung locations and quantities are fully customizable to suit water flow and maintenance needs.
- **Risers Made to Specification**
  Risers can be manufactured to any specified height, ensuring perfect alignment with finished surface levels.
- **Non-Standard Sizes Available**
  In addition to standard sizes, we offer custom sizing upon request to meet unique project demands.



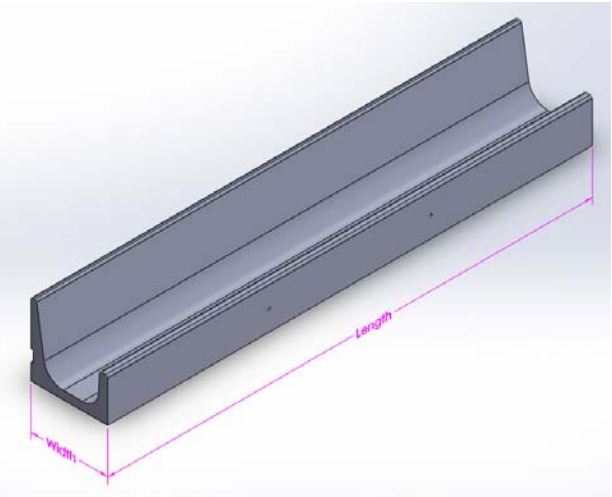
Ask us today about your specific size or design requirements.

FEED TROUGH



PURPOSE & FUNCTIONS

- Cattle feed troughs are durable feeding structures used in livestock farms to hold and dispense feed for cattle.
- Designed to withstand heavy use, prevent feed waste, and ensure easy access for animals.
- Hold and distribute feed (grain, silage, or mixed rations) in a clean, contained area.
- Prevent feed contamination from mud or manure.
- Minimize feed spillage and reduce overall waste.
- Provide organized and efficient feeding stations for large herds.
- Support animal health by maintaining cleaner feeding conditions.



ADVANTAGES

- Strong & Durable: Built from reinforced concrete to handle weather, heavy livestock contact, and long-term use.
- Stable Design: Heavy weight prevents movement or tipping by animals.
- Low Maintenance: Resistant to corrosion, rot, and wear compared to metal or wooden alternatives.
- Ease of Use: Smooth internal finish makes cleaning and refilling easy.
- Cost-Effective: Long lifespan reduces need for frequent replacements.
- Variety of Sizes: Available in different lengths and configurations for calf, dairy, or beef operations.

TYPICAL APPLICATIONS

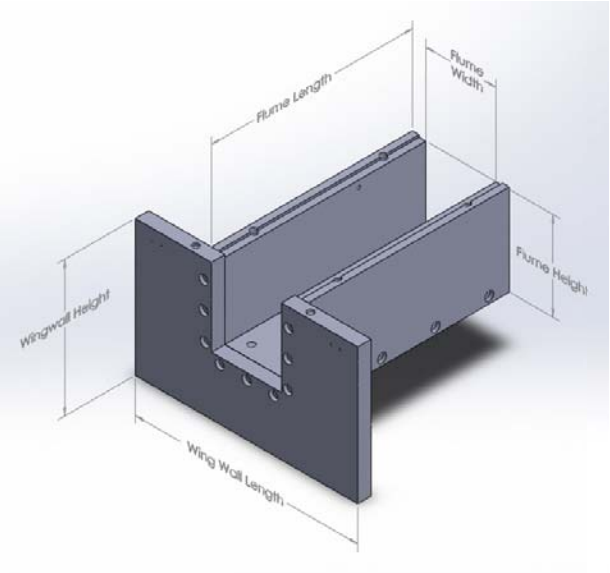
- Beef and dairy farms.
- Feedlots and cattle yards.
- Livestock auction centers.

CODE	DESCRIPTION	OVERALL LENGTH	OVERALL WIDTH	OVERALL HEIGHT	WEIGHT
FAB-FT-Small	Economical feed trough 355mm internal height	1810mm	1020mm	460mm	745 kgs
FAB-FT-Medium	Budget trough 410mm internal height	2450mm	1310mm	500mm	1350 kgs
FAB-FT-Large	Value long and tall back with 900mm back height and 530mm front height	6000mm	950mm	900mm	3950 kgs

FLUMES

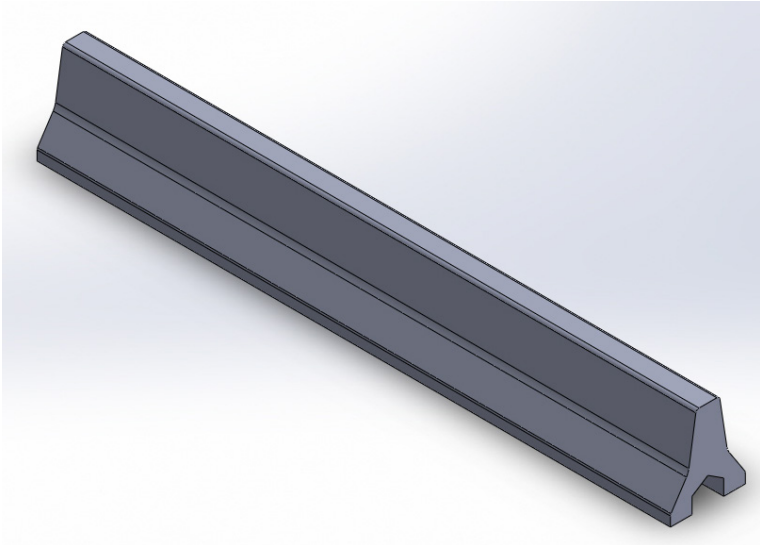
CODE	DESCRIPTION
FAB-FU-Custom	Flumes can be fabricated to Goulburn- Murray water,Southern Rural water, Murray Irrgation and Custom Specification

Custom headwall and custom sizes for usability



PRECAST DAILY

CODE	DESCRIPTION
SILOFT	Silo footing
PAD 1	Concrete pad
DB HW	Double barrel headwall
ROAD BARRIER	Barrier: unrated. Suitable for removable and semi-permanent barricading purposes
SOLAR FOOTINGS	Concrete pads used for solar farms



OPTIONAL ADDITIONS / DEDUCTIONS

CODE	DESCRIPTION
FAB-TS	Custom trash screen fitted to bungs or block-outs. Reduces debris in pits and pipes.
SLD / SLIDE DOOR	Custom screw lift door for large block-outs / pipe bungs; cast-in or bolt-on options for smaller block-outs available.
RUBBER DOOR	Custom rubber door and winch - fitted to blockout. Maximum size 900mm wide x 900mm high.
HAND RAILS	Hand rails for custom fitting on concrete structures
COLLAR BLOCK WITH PUDDLE FLANGE	Collar block including pipe and puddle flange to suit connection type pits.
PIT COVERS	Certified pit covers for the PITS

WHY CHOOSE FAB CAST

Australia's Trusted Precast Concrete Suppliers

On-Time Delivery

We pride ourselves on reliable delivery—getting your products to site when you need them, without delays.

One Point of Contact, Start to Finish

Your dedicated project manager ensures smooth communication and seamless coordination throughout your project.

Real People, Real Support

No bots or call centers—just experienced staff ready to answer your call and assist every step of the way.

Engineered to Perform

Every product is crafted with care, engineered to exceed Australian standards, and designed for long-lasting performance.

Tailored Solutions

Standard doesn't suit every job. We specialise in custom precast designs, tailored to your exact needs.

Client-Centric Service

Your vision is our priority. We work closely with you, offering transparency and proactive communication throughout the entire process.

At Fab Cast & Structures, we know strong foundations aren't just made of concrete—they're build on shared values, community focus, and a drive for quality.

GALLERY

Precision-engineered concrete poured into custom moulds ensures your infrastructure is built for maximum durability and a perfect on-site fit.

BRANDS WE WORK WITH

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SJA Engineering PTY LTD

MC PIPES
PIPING YOUR FUTURE

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QANTAS

Murrumbidgee Irrigation

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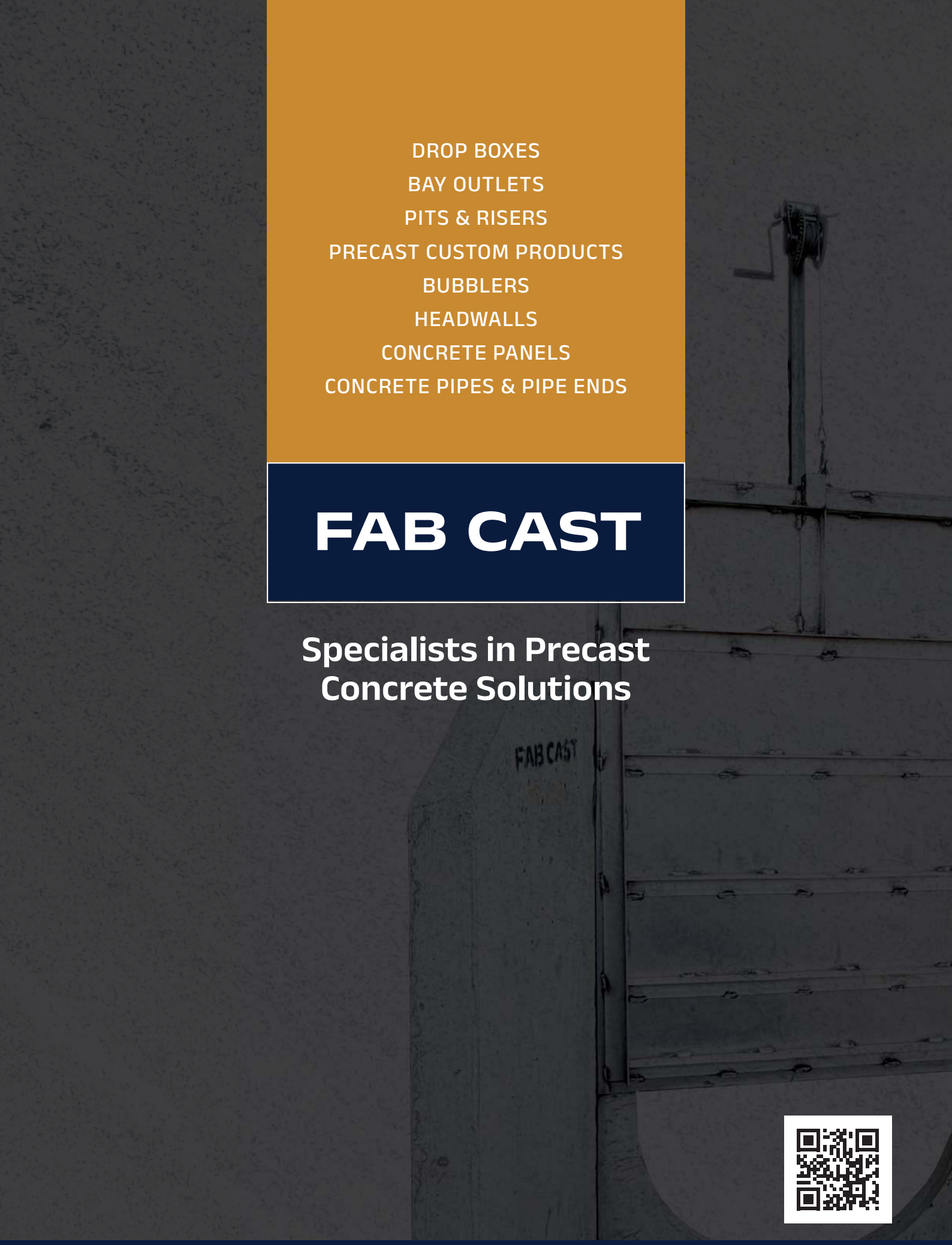

DROP BOXES
BAY OUTLETS
PITS & RISERS
PRECAST CUSTOM PRODUCTS
BUBBLERS
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CONCRETE PANELS
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